

*A thermodynamic estimation of the gas and solid phase compositions during chemical transport of V<sub>2</sub>O<sub>3</sub> and V<sub>3</sub>O<sub>5</sub> with chlorine*

In the vanadium–oxygen system there is a variety of oxide phases. A large number of studies have been dedicated to the investigation of V<sub>2</sub>O<sub>3</sub>, VO<sub>2</sub> and Magnéli oxide phases, V<sub>n</sub>O<sub>2n-1</sub> (n = 3 → 8). Single crystals of these oxides have usually been obtained by chemical transport [1–5]. Studies of the single crystals properties [1–6] have established sharp semiconductor–metal or semiconductor–semiconductor transitions at definite temperatures for all the oxides with the exception of V<sub>7</sub>O<sub>13</sub> [1]. Investigations on single crystals of V<sub>2</sub>O<sub>3</sub> [1, 5] and VO<sub>2</sub> [4] have shown that the character of the temperature dependence of their conductivity strongly depends on the crystals stoichiometry.

When a system contains several solid phases which can be transported with the same carrier, stoichiometric crystals of one of the phases can be obtained only under strict experimental conditions. In addition, the gas phase composition should be known.

In a previous paper [3] it was assumed that during chemical transport with chlorine, vanadium sesquioxide is transferred in the form of VOCl<sub>3</sub> and VCl<sub>4</sub> according to the reactions



On the basis of the same assumption Launay *et al.* [5] showed that the role of VOCl<sub>3</sub> in the transport should be more important than that of VCl<sub>4</sub>.

Using thermodynamic data, an attempt was made to make an estimation of the equilibrium compositions of the gas and condensed phases during the chemical transport of V<sub>2</sub>O<sub>3</sub> and V<sub>3</sub>O<sub>5</sub> with chlorine at different temperatures and carrier concentrations.

Lower vanadium oxides are usually synthesized by interaction between a stoichiometric higher oxide and vanadium metal taken in a ratio which is appropriate for the corresponding lower oxide. For this reason, the equilibria of heterogeneous systems of the above mixtures and chlorine were analysed thermodynamically. The analysis is described

in a previous paper [7]. The equilibrium composition of the gas and condensed phases was calculated by a computer using a variation method [8] at pre-set values of temperature and molar reagent ratio and a total pressure of 1 atm.

Initial compositions with VO<sub>2</sub>:V ratios of 1:0.333 and 1:0.2, corresponding to V<sub>2</sub>O<sub>3</sub> and V<sub>3</sub>O<sub>5</sub>, respectively, were investigated. For the sake of comparison, calculations were also made for V<sub>2</sub>O<sub>5</sub>:V = 1:1 (corresponding to V<sub>3</sub>O<sub>5</sub>). In these cases, the chlorine amount was varied between 0.02 and 0.2 mole per 1 mole of VO<sub>2</sub> (V<sub>2</sub>O<sub>5</sub>, respectively). The pre-set temperatures ranged from 800 to 1400 K. In the calculations account was taken of the possible presence of the following 22 components: V<sub>(s)</sub>, VO<sub>(s)</sub>, VO<sub>2(s)</sub>, V<sub>2</sub>O<sub>3(s)</sub>, V<sub>2</sub>O<sub>5(s)</sub>, V<sub>3</sub>O<sub>5(s)</sub>, V<sub>4</sub>O<sub>7(s)</sub>, VCl<sub>2(s)</sub>, O<sub>(g)</sub>, O<sub>2(g)</sub>, O<sub>3(g)</sub>, Cl<sub>2(g)</sub>, Cl<sub>(g)</sub>, Cl<sub>2</sub>O<sub>(g)</sub>, ClO<sub>(g)</sub>, ClO<sub>2(g)</sub>, V<sub>(g)</sub>, VO<sub>(g)</sub>, VCl<sub>2(g)</sub>, VCl<sub>3(g)</sub>, VCl<sub>4(g)</sub> and VOCl<sub>3(g)</sub>.

The thermodynamic data necessary for the calculations were taken from established sources [9–14].

Figs 1 and 2 are two examples showing the temperature dependences of the component concentrations in the gas phase for an initial mixture of VO<sub>2</sub> and V at a molar ratio of 1:0.333; the lowest and highest initial concen-

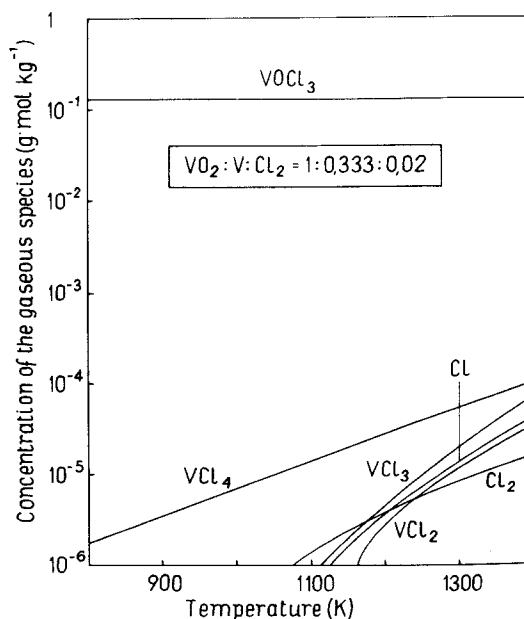


Figure 1 Temperature dependences of the gaseous species concentrations in the system VO<sub>2</sub>-V-Cl<sub>2</sub> at P<sub>total</sub> = 1 atm and VO<sub>2</sub>:V:Cl<sub>2</sub> = 1:0.333:0.02.

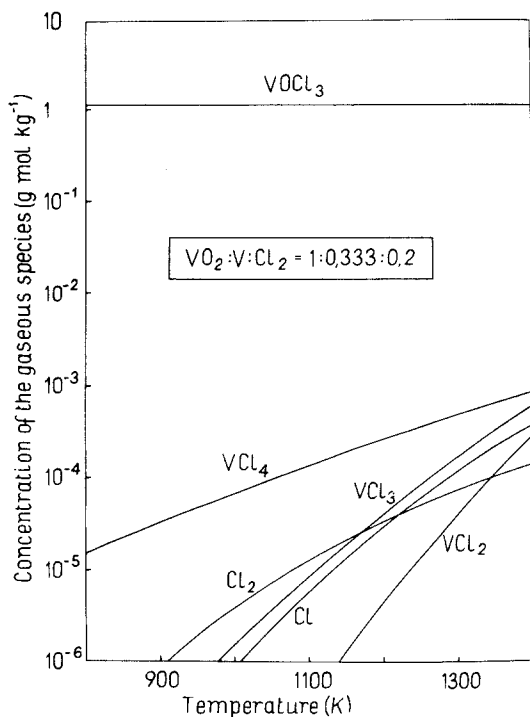


Figure 2 Temperature dependences of the gaseous species concentrations in the system  $\text{VO}_2\text{-V-Cl}_2$  at  $P_{\text{total}} = 1$  atm and  $\text{VO}_2:\text{V}:\text{Cl}_2 = 1:0.333:0.2$ .

trations of the carrier being used in these cases. The plots confirm the assumption that the major part of  $\text{V}_2\text{O}_3$  should be transported in the form of  $\text{VOCl}_3$ . Obviously, vanadium tetrachloride plays a minor role. However, in the gas phase there should be measurable amounts of  $\text{VCl}_3$  and  $\text{VCl}_2$ , especially at higher temperatures.

The data on the composition of the condensed phase show that for a constant chlorine concentration in the system, this composition is practically independent of temperature. At ratios  $\text{VO}_2:\text{V}:\text{Cl}_2 = 1:0.333:0.02$   $\text{V}_2\text{O}_3$  should be obtained containing  $\text{V}_3\text{O}_5$  (3 mol%) over the whole temperature interval investigated. The increase in concentration of the chlorine by one order of magnitude (0.2 mole  $\text{Cl}_2$  per 1 mole  $\text{VO}_2$ ) leads to a very sharp increase in the amount of  $\text{V}_3\text{O}_5$  in the solid phase of up to 30%.

The presence of  $\text{V}_3\text{O}_5$  admixtures along with  $\text{V}_2\text{O}_3$  can easily be explained when taking into account that during Reactions 1 and 2 oxygen is evolved. In view of the differing reliability of the thermodynamic data used, the values obtained cannot represent an accurate quantitative estima-

tion. They could only determine some requirements concerning the experiments used for the preparation of stoichiometric  $\text{V}_2\text{O}_3$  crystals by chemical transport with chlorine. On this basis, it was found that: (a) low concentrations of chlorine are to be used; (b) initial substances with vanadium in excess of the stoichiometric amount and experimentally determined V:O ratio should be applied; (c) the effect of the temperature gradient value on the stoichiometry of the crystals is insignificant.

Fig. 3 shows the temperature dependence of the product concentration in the gas phase at a vanadium dioxide to vanadium metal ratio of 1:0.2 which was chosen with a view to obtaining  $\text{V}_3\text{O}_5$  at a chlorine initial concentration of 0.02 mole per one mole of  $\text{VO}_2$ . The results obtained are interesting because the transport of  $\text{V}_3\text{O}_5$  should proceed only at the expense of  $\text{VOCl}_3$ , with oxygen traces appearing at high temperatures in the gas phase. The analysis of the data on the composition of the condensed phase shows, in a similar manner to the case of the transport of  $\text{V}_2\text{O}_3$ , that his composition is independent of temperature at a constant initial concentration of chlorine. According to the calculations, the

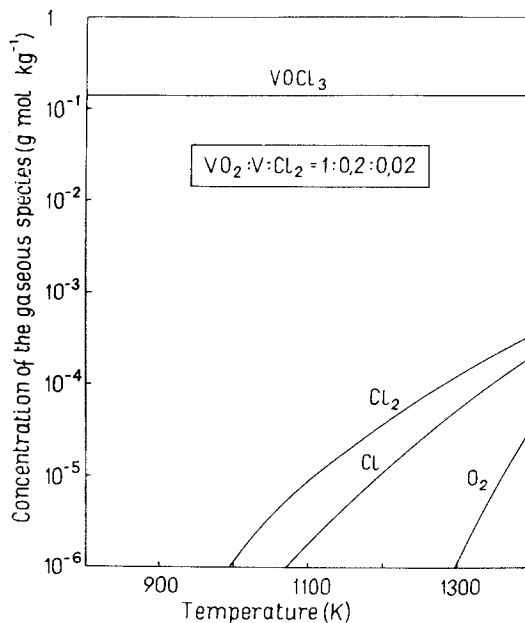


Figure 3 Temperature dependences of the gaseous species concentrations in the system  $\text{VO}_2\text{-V-Cl}_2$  at  $P_{\text{total}} = 1$  atm and  $\text{VO}_2:\text{V}:\text{Cl}_2 = 1:0.2:0.02$ .

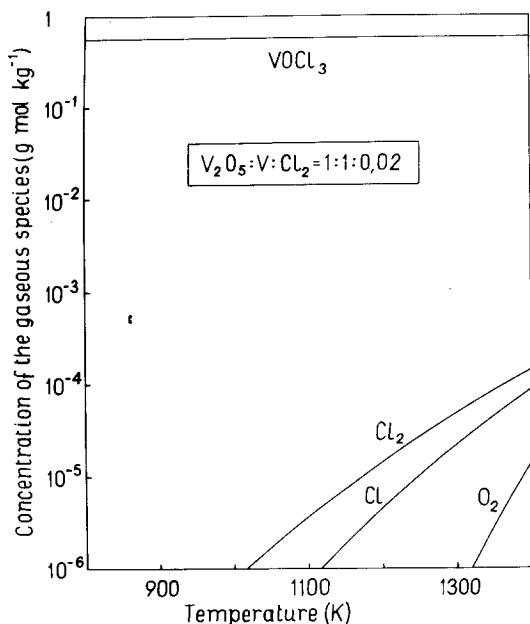


Figure 4 Temperature dependences of the gaseous species concentrations in the system  $V_2O_5$ -V- $Cl_2$  at  $P_{total} = 1$  atm and  $V_2O_5:V:Cl_2 = 1:1:0.02$ .

main product obtained at the above reagent ratio should be  $V_3O_5$  mixed with about 2%  $VO_2$ .

$V_3O_5$  may be prepared by the interaction between vanadium and the higher oxide of this metal,  $V_2O_5$ , taken in an appropriate ratio. In this case, the composition of the gas phase shows no substantial changes, as can be seen in Fig. 4. However, the vanadium/chlorine ratio in the system is more than two times lower than in the example given in Fig. 3. As a result, the amount of  $VO_2$  admixture produced is below 1%.

The above requirements for the experimental procedures to be used in the preparation of stoichiometric  $V_2O_3$  crystals are also valid for the preparation of  $V_3O_5$  crystals.

When the amount of admixtures accompanying  $V_2O_3$  and  $V_3O_5$  is very small it can be assumed that they will form no separate phases and non-stoichiometric oxides will be formed in the homogeneity region.

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